

WHAT IS CLAIMED IS:

1. An undergarment, comprising:

an inner transparent layer having an inner and outer
5 surface;

an outer layer having an inner and outer surface; and

a third, intermediate layer for adhering or fusing said
inner layer and said outer layer,

wherein the undergarment provides a balance of comfort,
10 support and sensual appeal.

2. The undergarment of claim 1, wherein the undergarment
is a brassiere.

15 3. The undergarment of claim 2, wherein said outer layer
is a transparent material.

4. The undergarment of claim 3, wherein said transparent
material has sheer characteristics.

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5. The undergarment of claim 4, wherein said support

material has firm resilient characteristics.

6. The undergarment of claim 2, wherein said outer layer is a support material.

7. The undergarment of claim 2, wherein said third layer
5 is an adhesive or fusing material.

8. The undergarment of claim 2, wherein said outer layer is shaped to essentially extend under a wearer's breasts and along a lower and side breast profile when the undergarment is worn.

10 9. An undergarment, comprising:

a seamless transparent layer;

a seamless support layer; and

an adhesive or fusing layer,

wherein said adhesive or fusing layer securely adheres or
15 fuses said seamless transparent layer to said seamless support layer,

wherein the undergarment provides a balance of comfort, support and sensual appeal.

20 10. The undergarment of claim 9, wherein the undergarment is a brassiere.

11. The undergarment of claim 10, wherein said seamless transparent layer is made of a material having sheer characteristics.

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12. The undergarment of claim 10, wherein said seamless support layer is made of a material having resilient characteristics.

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13. The undergarment of claim 10, wherein said support layer is shaped to extend under a wearer's breasts along the lower and side breast profile to substantially support said breasts when the undergarment is worn.

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14. A method for forming an undergarment, comprising the steps of:

(a) providing a support layer;

(b) applying an adhesive or fusing layer to said support layer;

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(c) cutting said support layer combined with said adhesive or fusing layer to a desired shape;

(d) adhering or fusing said support layer with said adhesive

or fusing layer to a transparent layer to provide seamless connection; and

(e) molding said support layer, said adhesive layer and said transparent layer to form a unitary molded breast cup, wherein
5 said support layer provides reinforcing support along a lower profile portion of said cup,

wherein the undergarment provides a balance of comfort, support and sensual appeal.

10 15. The method of claim 14, wherein the undergarment is a brassiere.

16. The method of claim 15, wherein said transparent layer is a material having sheer characteristics.

15 17. The method of claim 15, wherein said support layer is a material having firm resilient characteristics.

18. The method of claim 15, wherein said support layer is
20 shaped so that when the undergarment is worn, said support layer essentially extends under a wearer's breasts and along the lower and side breast profile.